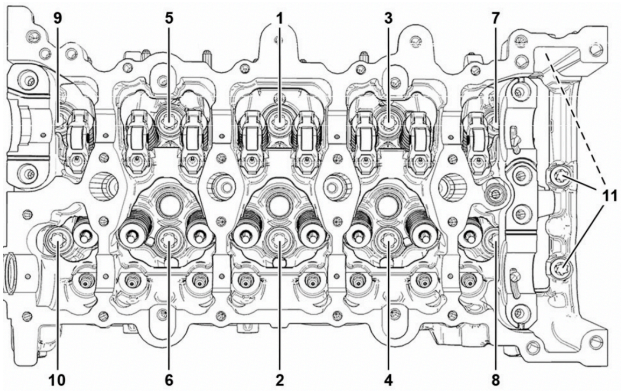
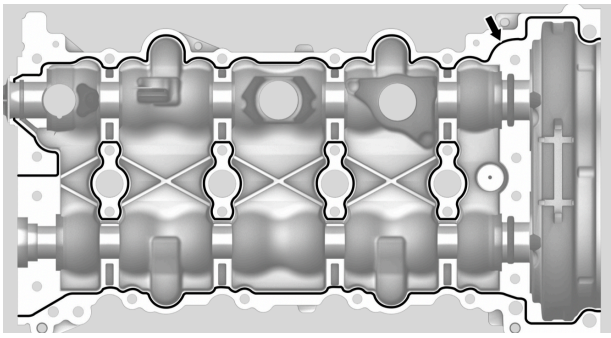
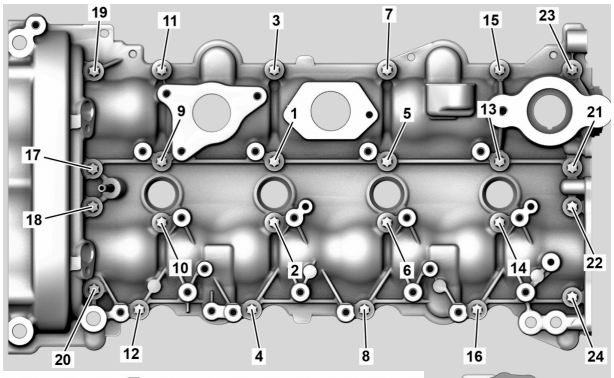
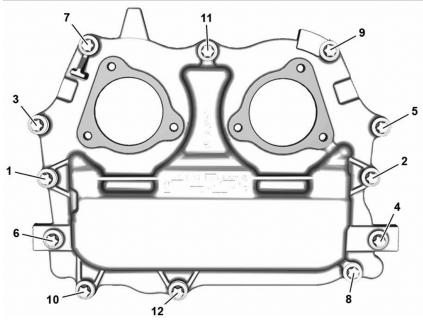
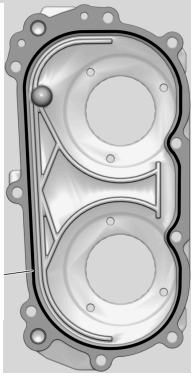
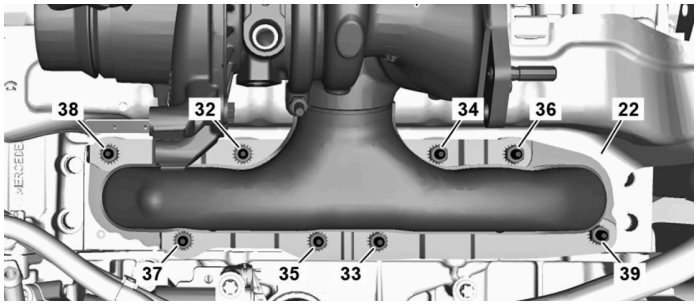
M260 Cylinder Head

10 Nm + 40 Nm + 90° + 90 ° + 90°	Head bolts
20 Nm	Head to timing cover (#11)
18 Nm + 45°	Centreal vavle to camshafts
28 Nm	Camshaft hold downs
40 Nm	Chain tensioner
10 Nm + 90°	Cylinder head cover
8 Nm	Fuel rail to head cover (centre-outward)
8 Nm	HPFP to head cover (crank at 79°**)**
9 Nm	Front cam cover
4 Nm + 60°	Cam solenoids to front cover
8 Nm + 60°	Feed/return lines to turbo/crankcase
25 Nm	Exhaust mounts to crankcase
14 Nm	Intake manifold (centre-outward)
11 Nm	Exhaust manifold studs
15 Nm	Exhaust manifold to head
8 Nm + 30°	Vacuum pump
9 Nm	Intake lift actuator, oil filler
106 Nm	Stab mount to body
130 Nm	Stab mount to engine mount
58 Nm	Engine mount to cylinder head
106 Nm	Engine mount to body M12
58 Nm	Engine mount to body M10